

LUBRICATION CHART FOR FZ SWIFTY RIGHT ANGLE GLUER 1/25/95

OIL DAILY

1. Peeler Knife Assembly (Feed)
2. Peeler Rocker Assembly (Feed)
3. Sucker Cam Spring (Feed)

OIL WEEKLY

4. All Oil Cups and Holes

OIL MONTHLY

5. Drive Chains
6. Register Chains
7. Shafts
8. Adjusting Screws

NOTE: ITEMS 1 THROUGH 8 USE #50 WEIGHT OIL

GREASE DAILY

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| 9. Glue Pots | Lubriplate 930-2 |
| 10. Lower Breaker Roll Bushings and Bearing (Transfer Section) | Sunoco #742 |
| 11. Support Bearing Cups for Segment Wheel Shaft (Feed) | Sunoco #742 |

GREASE WEEKLY

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| 12. Bronze Bushings and Bearings Housings | Sunoco #742 |
| 13. Bearing Housings (Main Frames) | Sunoco #742 |

GREASE MONTHLY

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| 14. Open Gears | Sunoco #742 |
| 15. Bushings and Bearings on Stacker | Sunoco #742 |

16. Change Oil in Gear Boxes Every Six Months Using #50 Weight Oil
17. Change Oil in P.I.V. Drives every 2500 Hours of Operation.

P.I.V. REQUIRE SPECIAL LUBRICATE.